

Roland Authorized Accessories

Effective 7/14/08

Milling Machine

MDX-540 (CNC Milling Machine, 19.6" x 15.7" x 6.1") (ZS-540TY Spindle)	\$19,995
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MDX-540S (High Precision CNC Milling Machine, 19.6" x 15.7" x 6.1") (ZS-540TY Spindle)	\$24,995
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S models offer high quality milling for snap-fit prototypes, smooth surface finishes and other advanced applications. S models feature precision ballscrews that achieve repeat accuracy up to ± 0.02 mm (± 0.0008 in.)



Collets for MDX-540 & MDX-540S Milling Machine

US-EY16-3.5A (1/8" flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-5A (3/16" flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-7A (1/4" flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-10A (3/8" flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-3.5A (3.0 - 3.5mm flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-5A (4.0 - 5.0mm flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-7A (6.0 - 7.0mm flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-8A (7.0 - 8.0mm flex collet for MDX-540 & MDX-540S)	\$79.99
US-EY16-10A (9.0 - 10.0mm flex collet for MDX-540 & MDX-540S)	\$79.99

MDX-540 & MDX-540S milling machines do not come with collets. Collets need to be ordered with machine. (1) 1/8", (1) 1/4", and (1) 3/8" collets are recommended.



All pricing subject to change without notice.

Automatic Tool Changer Milling Machine

MDX-540A	(CNC Milling Machine, 15.7" x 15.7" x 6.1") (Built-in ATC)	\$29,995
MDX-540A-KIT	(Setting clamp, spanner, (4) 1/4" tool holders, air tubing)	

MDX-540SA	(High Precision CNC Milling Machine, 15.7" x 15.7" x 6.1") (Built-in ATC)	\$34,995
MDX-540A-KIT	(Setting clamp, spanner, (4) 1/4" tool holders, air tubing)	

Includes factory-installed Automatic Tool Changer tested for milling accuracy.

S models offer high quality milling for snap-fit prototypes, smooth surface finishes and other advanced applications. S models feature precision ballscrews that achieve repeat accuracy up to ± 0.02 mm (± 0.0008 in.)



Collets for MDX-540A & MDX-540SA Automatic Tool Changer Milling Machine

US-COL7-1/8	(1/8" flex collet for MDX-540A & MDX-540SA)	\$59
US-COL7-5	(3/16" flex collet for MDX-540A & MDX-540SA)	\$59
US-COL7-1/4	(1/4" flex collet for MDX-540A & MDX-540SA)	\$59
US-COL7-3	(2.5 – 3.0mm flex collet for MDX-540A & MDX-540SA)	\$59
US-COL7-6	(5.0 – 6.0mm flex collet for MDX-540A & MDX-540SA)	\$59

MDX-540A & MDX-540SA ATC milling machines do not come with collets. Collets need to be ordered with machine. (3) 1/8" and (1) 1/4" collet are recommended with ATC systems.



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Options

ZBX-540E (Safety Cover, Sheet Metal)

\$1,495

ZBX-540D (Safety Cover, Clear Polycarbonate)

\$3,295

Exterior dimensions (ZBX-540E): 41.0" x 40.6" x 38.5", 150lbs (1042mm x 1030mm x 978mm, 68kg)

Exterior dimensions (ZBX-540D): 37.1" x 39.5" x 39.4", 121lbs (943mm x 1003mm x 1000mm, 55kg)



ZBX-540E

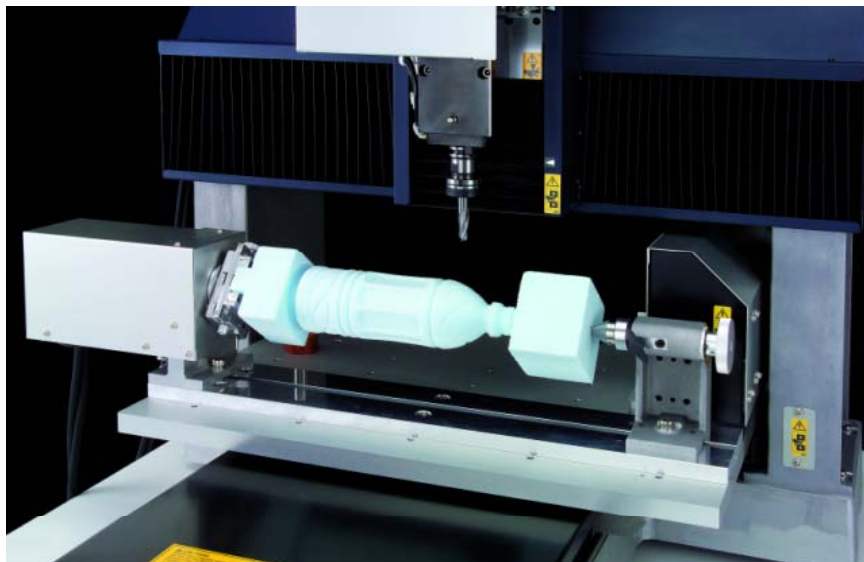


ZBX-540D

ZCL-540 (Rotary 4th Axis, 14.6" x 7.0" Diameter)

\$4,995

Rotary axis unit facilitates 360 degree and multiple-surface cuts.

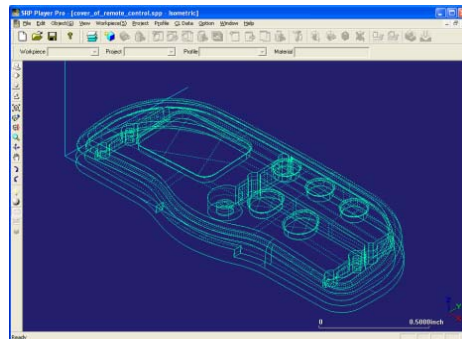


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SRP-Player-Pro (Advanced CAM Software)

\$4,500

Advanced CAM software offers ease of use, surface data programming for smooth surface finish, polygon smoothing, advanced editing capabilities, low tool load capability, advanced support creation, ability to mill specific sections, ability to re-machine uncut areas and more.



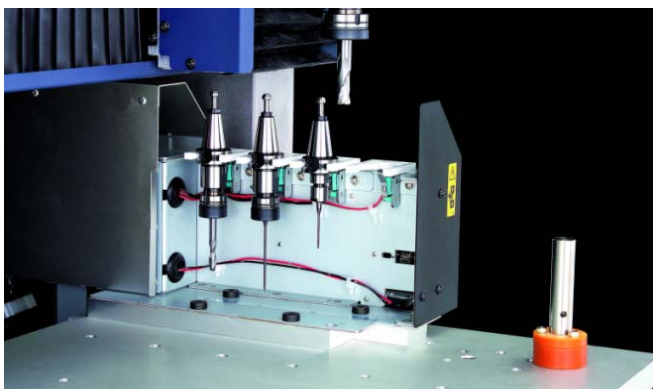
Automatic Tool Changer

ZAT-540 (ATC Control box, ATC spindle, ATC magazine)

\$9,995

MDX-540A-KIT (Setting clamp, spanner, (4) 1/4" tool holders, air tubing)

Allows you to add on to your MDX-540 or MDX-540S for even greater performance and unattended operation.



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ZTT-540 (T-Slot Table)

\$1,295

T-Slot table gives you the ability to use a wide variety of clamps and clamping systems.



3/8" (10mm) ATC End Mill Capability

US-DMC10-52 (3/8" (10mm) CNC Drill Mill Chuck without collets)	\$399
US-COL10-10 (3/8" (10mm) flex collet for ATC Drill Mill Chuck)	\$69.99
US-SPAN33 (Spanner for 3/8" (10mm) CNC Drill Mill Chuck)	14.95

The above 3 items are required if you want to use larger, 3/8" end mills with your ATC system. The standard MDX-540 ATC tool holders have a maximum tool size of 1/4".



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Flat End Mills

EM-375-2F-375	(3/8" Shank, 2 Flute, 3/8" Mill, 3" Overall Length)	\$34.99
EM-250-2F-250	(1/4" Shank, 2 Flute, 1/4" Mill, 3" Overall Length)	\$24.99
EMF-125-3F-125	(1/8" Shank, 3 Flute, 1/8" Mill, 2.5" Overall Length)	\$39.99
EMF-125-3F-063	(1/8" Shank, 3 Flute, 1/16" Mill, 2.5" Overall Length)	\$39.99
EMF-125-3F-031	(1/8" Shank, 3 Flute, 1/32" Mill, 2.5" Overall Length)	\$39.99
EMF-125-3F-016	(1/8" Shank, 3 Flute, 1/64" Mill, 2.5" Overall Length)	\$49.99

Solid micrograin carbide flat end mills.



Flat End Mills Extended Length

Not Compatible with ATC

EM-375-2F-375-X	(3/8" Shank, 2 Flute, 3/8" Mill, 6" Overall Length)	\$49.99
EM-250-2F-250-X	(1/4" Shank, 2 Flute, 1/2" Mill, 6" Overall Length)	\$39.99

Solid micrograin carbide end mills with extended lengths. **Please note the above items are special order tooling and may take additional time to receive.**



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Ball End Mills

BM-375-2F-375	(3/8" Shank, 2 Flute, 3/8" Mill, 3" Overall Length)	\$36.99
BM-250-2F-250	(1/4" Shank, 2 Flute, 1/4" Mill, 3" Overall Length)	\$49.99
EMB-125-3F-125	(1/8" Shank, 3 Flute, 1/8" Mill, 2.5" Overall Length)	\$44.99
EMB-125-3F-063	(1/8" Shank, 3 Flute, 1/16" Mill, 2.5" Overall Length)	\$44.99
EMB-125-3F-031	(1/8" Shank, 3 Flute, 1/32" Mill, 2.5" Overall Length)	\$44.99
EMB-125-3F-016	(1/8" Shank, 3 Flute, 1/64" Mill, 2.5" Overall Length)	\$59.99

Solid micrograin carbide ball end mills.



Ball End Mills Extended Length

Not Compatible with ATC

BM-375-2F-375-X	(3/8" Shank, 2 Flute, 3/8" Mill, 6" Overall Length)	\$56.99
BM-250-2F-250-X	(1/4" Shank, 2 Flute, 1/2" Mill, 6" Overall Length)	\$44.99

Solid micrograin carbide end mills with extended lengths. **Please note the above items are special order tooling and may take additional time to receive.**



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Replacement ATC Tools

US-DMC7-48 (1/4" (7mm) CNC Drill Mill Chuck without collets)

\$350



US-SC15 (CNC Drill Mill Chuck Setting Clamp)

\$499.99



US-SPAN22 (Spanner for 1/4" (7mm) CNC Drill Mill Chuck)

\$15



US-PUH-10-10 (Polyurethane air tubing, 10mm x 10 feet)

\$29.99



Maintenance

ST-049 (Grease gun and grease)

\$333

39008301 (Replacement grease, AFB Grease+70G)

\$43.20

Used for lubricated ball screws and LM guides. Lubrication recommended every 1,000 hours.

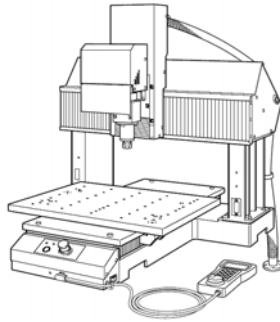


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Extended Warranty MDX-540 & MDX-540A

Additional 1 Year Warranty Coverage (MDX-540/MDX-540A)	\$2,450
Additional 2 Years Warranty Coverage (MDX-540/MDX-540A)	\$4,900
Additional 3 Years Warranty Coverage (MDX-540/MDX-540A)	\$7,350

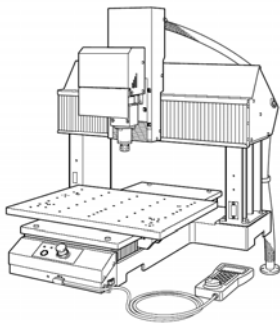
Additional coverage covers the machine for parts, labor and shipping of unit one way if necessary.



Extended Warranty MDX-540S & MDX-540SA

Additional 1 Year Warranty Coverage (MDX-540S/MDX-540SA)	\$2,995
Additional 2 Years Warranty Coverage (MDX-540S/MDX-540SA)	\$5,990
Additional 3 Years Warranty Coverage (MDX-540S/MDX-540SA)	\$8,985

Additional coverage covers the machine for parts, labor and shipping of unit one way if necessary.



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