

GRAPHTEC

FC8600 BLADES







UA-Blades are made of a stronger steel and a special blade tip design which gives the blade a longer life compared to U-blades.

	CB09UB	Angle 45° Diameter 0.9mm Standard blade for vinyl cutting, and self-adhesive marking film (PVC film), up to 0.25 mm thick. The maximum cutting distance is approximately 13,123 Feet.
	CB09UB-K60	Angle 30° Diameter 0.9mm Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle 45° Diameter 1.5mm Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15UA	Angle 45° Diameter 1.5mm Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15U-K30	Angle 60° Diameter 1.5mm Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. NOTE: USA 60° Japan 30°
	CB15U-K20-2SP	Angle 80° Diameter 1.5mm Supersteel Blade recommended for sandblast rubber resist media up to 2.5 mm thick. Must remove blade spring when use Blade-holders: PHP33-CB15N-HS, PHP35-CB15-HS NOTE: USA 80° Japan 20°
	CB15UA-K30	Angle 60° Diameter 1.5mm Supersteel Blade for cutting rigid media, 0.25 mm to 1.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and high intensity reflective sheeting. NOTE: USA 60° Japan 30°
	CT01H	Cross Cutter Standard blade
	CT02U	Cross Cutter Supersteel Blade

FC8600 BLADE-HOLDERS

Recommended control-panel setting for small-detailed character cutting:

CB15U-K30 **Offset +2, Force 10-14, Speed 30 or less, Acceleration 4**

	PHP31-FIBERSTEADTLER	FIBERSTEADTLER Lumocolor holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with blades: CB09UB, CB09UB-K60 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with blades: CB15U, CB15U-K30*, CB15UA, CB15U-K20-2SP, CB15UA-K30 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with blades: CB09UB, CB09UB-K60 0.9mm, blue top, black brass tip. ATTENTION: If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with blades: CB15U, CB15U-K30*, CB15UA, CB15U-K20-2SP, CB15UA-K30 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid and lend to more accurate cutting. NOTE: REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring.

* Suitable for a rigid media, 0.25 mm to 0.5 mm thick or cutting small detailed characters on marking film (up to 0.25mm). ** Require to remove spring.