



Advanced Solutions Division

Support Bulletin: RASD-SB00027




Model: Roland GX-300/400/500

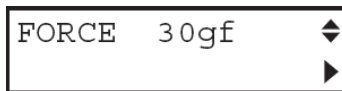
Subject: System Switch Change for Length Display on LCD

Date: 9/29/2006


Author: RR

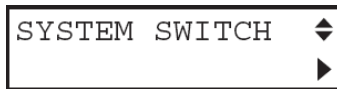
The following bulletin describes how to change the system switch on the GX-300/400/500 in order to obtain the length value on the LCD display.

- **NOTE:** Firmware version 1.40 MUST be installed prior to going through this procedure. The updated firmware can be downloaded from the Roland Support site at: <http://www.rolanddga.com/asd/support/wizard/default.asp?mt=714>
1. After installing Firmware v1.40 (or later), power the unit off.
 2. To enter Service Mode, press the ,  and  arrow keys while powering the unit on.
 3. The display will read FORCE 30gf.




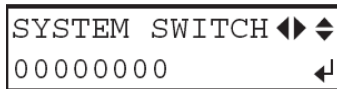
FORCE 30gf

4. Press the  Arrow key until the display read SYSTEM SWITCH.





SYSTEM SWITCH

5. Press the  Arrow key to enter the System Switch. The display will read.



SYSTEM SWITCH
00000000

6. Using the  Arrow key move the blinking cursor to the 5th digit and using the  Arrow key change the value from 0 to 1.
7. Press the Enter Key to save the value.
8. Power the unit off and back on and setup the material type. The length will now display on the LCD panel when media is fed forward and reverse.