

White Eco-SOL INK for the Roland SOLJET SC-545EX Printer/Cutters

Workflow Document

Requirements:

- SC-545
- Roland VersaWorks 1.3.1 or higher
- BENES Online Dryer (recommended)

The purpose of this document is to explain the procedures involved when using the new Eco-Sol White Ink system.

Process Overview

Install the Latest version of Roland VersaWorks.

The newest version of Roland VersaWorks, version 1.3.1 or higher, contains quality settings specifically developed for white ink printing.

File Creation

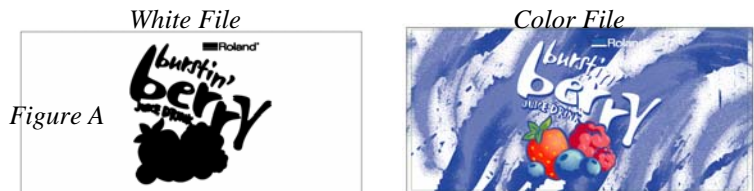
You will be creating two files for the use of white ink. *Figure A*

Color File – This will be like any other file created for inkjet printing.

White File – This will contain the areas you would like to print white.

This area should be 100% black in the design program you are working in.

If different levels of white are desired, use different values of just black.



Roland VersaWorks Workflow

To describe this part of the workflow, let's first examine the different settings available in the newest version of Roland VersaWorks.

Navigate to Edit > Queue A Setting > Select the Quality button > Under Media Type, select ESP-CL : Clear PET Film. Once selected, you will have access to the Mode section. *Figure B*.

CMYK [v]

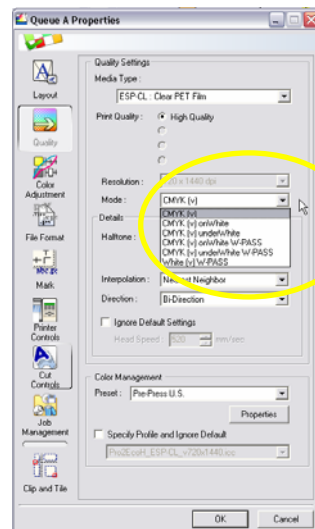
This mode is for printing color on the Clear PET when no white ink will be used in the project.

CMYK [v] onWhite

This mode is used for printing the color file when white has printed first.

CMYK [v] underWhite

Figure B



This is used when the color is printed first and then the white file is printed over the color. This is used for “view through” applications.

CMYK [v] OnWhite W-Pass and CMYK [v] UnderWhite W-Pass

These are used for the same purpose as above, but with double the amount of printing passes for higher quality printing.

White [v] W-Pass

This mode will be used when printing the white file only.

These mode settings are available in both ESP-CL : Clear PET Film and SP-CLT : PET Clear Film, Adhesive

Now that you are familiar with the different modes used in the white ink workflow, here are the steps that need to be taken when processing files for these types of projects.

Printer Settings

1. Set the printer’s [PREFEED] to Enabled.
 On the printer, press the menu button. Navigate to [PREFEED] > select [ENABLED] and press enter to save the setting.
 This will prefeed the media before printing. This is done to eliminate the weight of the roll on media from causing registration inaccuracies.

2. Set the printer’s [FEED FOR DRY] to Enabled.
 On the printer, press the menu button. Navigate to [FEED FOR DRY] > select [ENABLED] and press enter to save the setting.
 This will feed the final part of the print over the recommended Benes online Dryer, giving all printed material equal amount of time over the dryer.

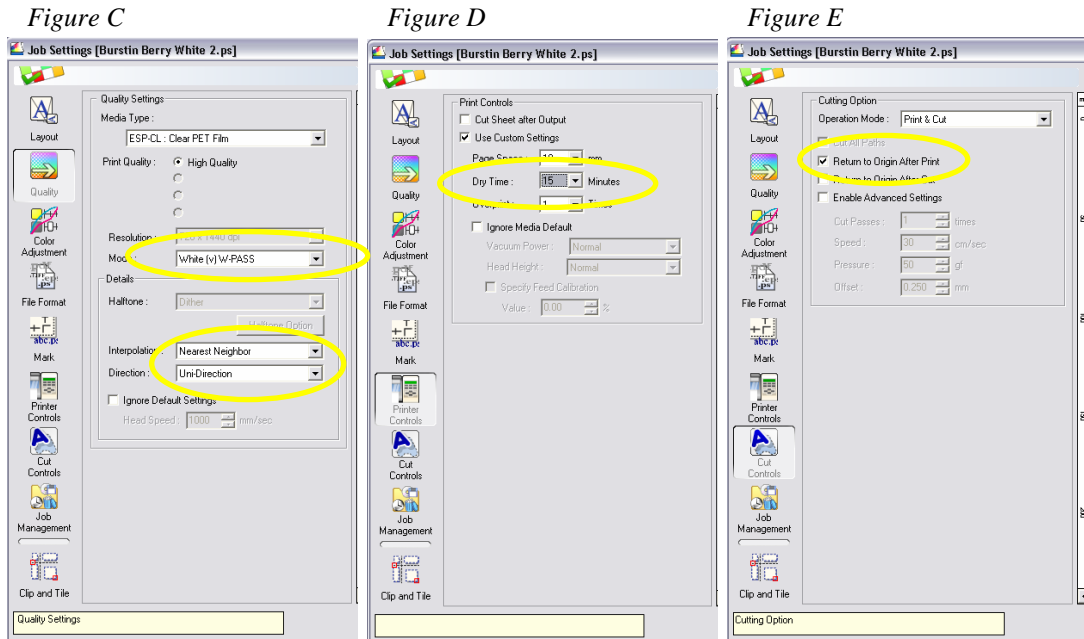
3. Set the printer’s [EDGE DETECTION] to disabled.
 On the printer, press the menu button. Navigate to [EDGE DETECTION] > select [DISABLED] and press enter to save the setting.
 This disables the sensor that detects the front edge of the media. Because we are using clear media, if enabled, the sensor would not be able to detect the edge of the material.

VersaWorks Settings and Procedures (white ink printed first)

White File

1. Add **White file** to one of the Queues in VersaWorks.
2. Double click on the **White file** to access the Job Properties window.
3. Navigate to the **Quality** section. Select either **ESP-CL : Clear PET Film** or **SP-CLT : PET Clear Film Adhesive**.
4. Select **White [v] W-Pass** as the mode. *Figure C.*
5. Select **Uni-Direction** next to direction. *Figure C.*

6. Navigate to the **Printer Control** section and check **Use Custom Settings**. Change the dry time to 15 minutes. *Figure D*
7. Navigate to the **Cut Controls** section and check **Return to Origin After Print**. *Figure E*.



8. Select **OK** to save the changes you have made to the Job Settings.
9. **Print** the White File.

The printer will prefeed the amount of media needed, print the white ink, feed the media over the dryer, and after 15 minutes, return to the original media position in preparation for printing the Color file. **DO NOT** remove the media at this time, if media is unloaded and reloaded, correct registration between the two files will be shifted.

Color File

10. Add **Color File** to one of the Queues in VersaWorks.
11. Double click on the **Color File** to access the job properties window.
12. Navigate to the **Quality** section, select the same media as you did for the White file. **ESP-CL : Clear PET Film** or **SP-CLT : PET Clear Film Adhesive**
13. Select **CMYK [v] OnWhite** or **CMYK [v] OnWhite W-Pass** as the mode.
14. Select **Uni-Direction** next to direction.
15. Select **OK** to save the changes you have made to the Job Settings.
16. **Print** the Color File.

VersaWorks Settings and Procedures (white ink printed last) view through applications.

Color File

1. Add **Color file** to one of the Queues in VersaWorks.
2. Double click on the **Color file** to access the Job Properties window.
3. Navigate to the **Layout** section and check the **Mirror** selection.
4. Navigate to the **Quality** section. Select either **ESP-CL : Clear PET Film** or **SP-CLT : PET Clear Film Adhesive**.
5. Select **CMYK [v] UnderWhite** or **CMYK [v] UnderWhite W-Pass** as the mode.
6. Select **Uni-Direction** next to direction.
7. Navigate to the **Printer Control** section and check **Use Custom Settings**. Change the dry time to 15 minutes.
8. Navigate to the **Cut Controls** section and check **Return to Origin After Print**.
9. Select **OK** to save the changes you have made to the Job Settings.
10. **Print** the Color File.

The printer will prefeed the amount of media needed, print the Color File, feed the media over the dryer, and after 15minutes, it will return to the original media position in preparation for printing the White File. DO NOT remove the media at this time, if media is unloaded and reloaded, correct registration between the two files will shifted.

White File

11. Add **White File** to one of the Queues in VersaWorks.
12. Double click on the **White File** to access the job properties window.
13. Navigate to the **Layout** section and check the **Mirror** selection.
14. Navigate to the **Quality** section, select the same media as you did for the Color file. **ESP-CL : Clear PET Film** or **SP-CLT : PET Clear Film Adhesive**
15. Select **White [v] W-Pass** as the mode.
16. Select **Uni-Direction** next to direction.
17. Navigate to the **Printer Control** section and check **Use Custom Settings**. Change the dry time to 15 minutes.
18. Select **OK** to save the changes you have made to the Job Settings.
19. **Print** the White File.

Contour Cutting

If the project requires a contour cut, follow the steps above and add the cut data to the last file you will be printing. For example, if you are printing color OnWhite, you would add your cut contour information to the color file because it is printed last. If you are using color UnderWhite, the cut contour information would be with the white file.