



The possibilities are endless with the new LEF-12 benchtop UV flatbed printer.

One of the most advanced and affordable benchtop UV flatbed printers in its class, the LEF-12 delivers Roland's unparalleled UV printing capabilities to print directly on a vast array of substrates and three-dimensional objects. Combine CMYK, White and Clear Coat ink for visual impact and unique dimensional effects on giftware, awards, packaging, prototypes, and promotional products like thumb drives, pens, cell phone covers, laptops and more. With the VersaUV LEF-12, you're only limited by your imagination.







#### **Print Directly on Three-Dimensional Objects**

The VersaUV LEF-12 accommodates objects up to 3.94-inches thick, with a maximum print area of 11-inches by 12-inches. Print directly onto a wide range of giftware and promotional items ranging from pens, key chains and golf balls to trophies, cell phone covers and even laptop computers. Powered by Roland Intelligent Pass Control<sup>™</sup> technology, the VersaUV delivers vibrant, detailed image quality in all print modes.



The LEF-12 comes configured with CMYK plus White plus Clear Coat ECO-UV inks specially formulated to deliver high color density and wide gamut, for exceptional images print after print. Clear Coat can produce a matte or high-gloss finish for improved scratch and chemical resistance and outdoor durability, or can be built up for 3D textures and embossed effects. ECO-UV ink lasts up to two years outdoors when flooded with clear coat and up to six months unprotected.

### Feel the Color with UV Clear Coat Effects and the Roland Texture Library

One of the most powerful features of the VersaUV is the ability to use Clear Coat ink to create a wide range of special effects, from matte or gloss finishes to simulated embossing. By laying down multiple layers of Clear Coat, you can create truly unique textured effects from water droplets to faux leather to dozens of Roland Texture Library patterns. As your customers literally feel the color, you'll find yourself answering their question "How did you do that?"

#### **Unsurpassed Media Compatibility Comes Standard**

Advanced ECO-UV inks combined with low heat state-of-the-art UV LED lamps enable the LEF-12 to print on virtually any substrate with optimum print quality. ECO-UV ink adheres to a wide range of treated and untreated substrates, including PVC, PET, ABS, acrylic, wood, boards and much more.

#### Laser Alignment System for Optimum Registration

The VersaUV LEF-12 incorporates a built-in laser alignment system for quick and easy setup of different materials. Aligning registration by bounding box or center point provides the flexibility to print on objects of all shapes and sizes. Whether it's a flat photo frame, curved golf ball or round coaster, you can automatically capture and process the setup information to ensure proper image placement.

## Mist Filters Ensure Quality and Reliability

To ensure outstanding print quality around the curvatures of objects, two mist filters are incorporated in the LEF-12, one on the back of the unit and the other located between the print head and the UV lamp. These mist filters catch most residual ink that may mist when printing off the edge or curvature of a product. This cuts down on overspray and keeps the ink from settling on the printers internal components. Both filters are easily replaceable by the end user.

#### Designed for the Environment and Safety

The VersaUV LEF-12 requires only a fraction of the power used by conventional UV printers and features an LED lamp that is completely ozone-free and emits only UV-A light, making the LEF-12 a safe and energy-efficient alternative to conventional UV printers. In addition, the LEF-12 is fully enclosed, reducing the risk of UV light exposure to the eyes and skin while limiting dust and debris, and minimizing ink odor. To ensure proper ventilation and reduce odor, Roland carries an optional air filtration system, custom built for the VersaUV LEF-12. This unit also doubles as a cart and storage unit for jigs, fixtures and supplies.

#### Includes Roland VersaWorks® RIP software with Enhanced Productivity Tools

Based on the latest Adobe® CPSI engine 3019 for faster processing, better color and smoother gradations, VersaWorks RIP is a true Adobe PostScript 3® RIP and can control up to four Roland devices at once.

VersaWorks features the Roland Color System for spot color matching, Variable Data Printing for customized job output, ink consumption and print time estimation, and the Max Impact preset for richer color contrast, outstanding image quality and maximum productivity. VersaWorks also includes the Roland Texture Library featuring 72 ready-to-use textures that can be applied to designs by layering ECO-UV Clear Coat ink.

#### **Includes Roland OnSupport**

Roland OnSupport is an online support portal that provides real time feedback on your machine. This system monitors ink levels and provides access to manuals and software updates, how-to guides, preventive maintenance guides, machine usage metrics and periodic updates to firmware. It sends notifications to your cell phone or email address and allows you to both manage productivity and gain direct feedback from Roland.





To learn more about the VersaUV LEF-12, visit www.rolanddga.com/lef

# **PRODUCT SPECIFICATIONS**

## **PRODUCT HIGHLIGHTS**

- Print CMYK plus White and Clear Coat directly on a wide variety of substrates, including three-dimensional items
- Long-lasting UV LED lamps are safe, energy efficient and generate minimum heat
- Advanced ECO-UV inks are instant-curing and flexible so they won't crack
- White ink is ideal for producing rich, dense color graphics on clear and metallic surfaces
- Clear Coat produces matte or gloss finishes and improves scratch and chemical resistance and outdoor durability
- Patent-pending Automated Ink Circulation System minimizes wasted ink
- Roland VersaWorks® software included
  - > Easy-to-Use Graphical User Interface
  - > Roland Color System for precise spot color matching
  - > Variable Data Printing
  - > Manages up to four Roland printers on a network
  - > Roland Texture System for unique texture patterns
- Fully enclosed system reduces risks of UV exposure, keeps out dust and debris, and cuts down on residual ink odor
- State-of-the-Art UV LED Curing System
  - LED lamp lasts up to 10,000 hours 10 times longer than conventional UV lamps.
  - Low heat and highly energy-efficient
- > Instant On/Off
- > Create matte or gloss effects
- Two-Year Trouble-Free Warranty\*

Printing method       Piezoelectric inkjet / Table feed system         Acceptable media       Width Depth Thickness weight       13.2 in. (335mm) 12.2 in. (310mm) 3.94 in. (100mm) 11 lbs (5kg)         Printing area       12x11 in. (305x280mm)         Ink cartridges       Type Capacity Color Configuration       Alexant (100mm) 12x1 in. (305x280mm)         Ink cartridges       Type Capacity Color Configuration       Single UV LED Lamp	Model		LEF-12
Depth Thickness Weight       12.2 in. (310mm) 3.94 in. (100mm) 11 lbs (5kg)         Printing area       12x11 in. (305x280mm)         Ink cartridges       Type Capacity Color Configuration       Roland Eco-UV inks 6 cartridges - 220 ml (± 5 ml) 6 colors (Cyan, Magenta, Yellow, Black, White and Clear Coat) CMYK+White+Clear Coat	Printing method		Piezoelectric inkjet / Table feed system
Ink cartridges     Type     Roland Eco-UV inks       Capacity     6 cartridges - 220 ml (± 5 ml)       Color     6 colors (Cyan, Magenta, Yellow, Black, White and Clear Coat)       Configuration     CMYK+White+Clear Coat	Acceptable media	Depth Thickness	12.2 in. (310mm) 3.94 in. (100mm)
Capacity     6 cartridges - 220 ml (± 5 ml)       Color     6 colors (Cyan, Magenta, Yellow, Black, White and Clear Coat)       Configuration     CMYK+White+Clear Coat	Printing area		12x11 in. (305x280mm)
Ink curing unit Single UV LED Lamp	Ink cartridges	Capacity Color	6 cartridges - 220 ml (± 5 ml) 6 colors (Cyan, Magenta, Yellow, Black, White and Clear Coat)
	Ink curing unit		Single UV LED Lamp
Printing resolutions     Maximum 1440x720 dpi	Printing resolutions	:	Maximum 1440x720 dpi
Distance accuracy Error of less than ± 0.3 % of distance traveled, or ± 0.012 in (0.3 mm), whichever is greater	Distance accuracy		Error of less than $\pm$ 0.3 % of distance traveled, or $\pm$ 0.012 in (0.3 mm), whichever is greater
Interface Ethernet (10 BASE-T / 100 BASE-TX, automatic switching)	Interface		Ethernet (10 BASE-T / 100 BASE-TX, automatic switching)
Power-saving function Automatic sleep feature	Power-saving function		Automatic sleep feature
Power supply         Voltage and frequency Required power capacity         AC 100 to 240 V ± 10%, 50/60 Hz           Maximum 1.8 A         Maximum 1.8 A	Power supply		
Power consumption     During operation     156W       Sleep mode     16.7W	Power consumption		
Outer Dimensions         39.3 x 34.2 x 21.5 in. (998 (W) x 867 (D) x 546 (H) mm)	Outer Dimensions		39.3 x 34.2 x 21.5 in. (998 (W) x 867 (D) x 546 (H) mm)
Weight 187.4lbs. (85Kg)	Weight		187.4lbs. (85Kg)
Environment         Power on Power off         Temperature: 68° to 90°F (20° to 32°C) (72°F [22°C] or more recommended) / Humidity: 35 to 80% (no condensation)           Temperature: 41° to 104°F (5° to 40°C) / Humidity: 20 to 80% (no condensation)         Temperature: 41° to 104°F (5° to 40°C) / Humidity: 20 to 80% (no condensation)	Environment		Temperature: 68° to 90°F (20° to 32°C) (72°F [22°C] or more recommended) / Humidity: 35 to 80% (no condensation) Temperature: 41° to 104°F (5° to 40°C) / Humidity: 20 to 80% (no condensation)
Included items Power cord, adhesive sheet, software RIP (Roland VersaWorks <sup>TM</sup> ), user documentation	Included items		Power cord, adhesive sheet, software RIP (Roland VersaWorks™), user documentation

Specifications subject to change. \* Continuous exclusive use of Roland inks during the first two years of ownership is required to qualify for the free second year of limited warranty coverage. Additional Terms and Conditions apply.
\*\* Room ventilation and an air filtration unit are required.

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