

Advanced Solutions Division

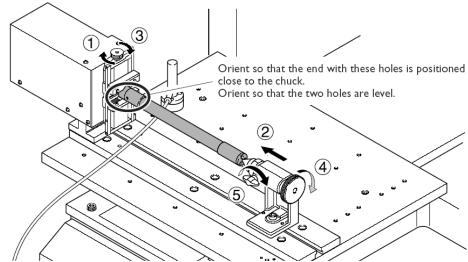
Support Bulletin: RASD-SB00045

Model: Roland MDX-540 & ZCL-540 Rotary Axis Unit Subject: Setting up Rotary Axis Unit on MDX-540

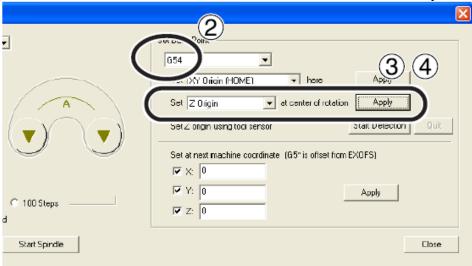
Date: 12/4/2007 Author: PG

The following document demonstrates how to properly set up the ZCL-540 Rotary Axis unit on the MDX-540 series machine. If the machine is cutting above the material, then please follow the below steps in the order shown.

1. Set Y-Axis Origin of ZCL-540 unit. (ZCL-540 User's Manual section 4-2)



- 2. **If ATC unit is attached, load at least one tool into magazine and measure length of tools.** (ZAT-540 User's Manual section 4-2)
- 3. Set Z-Axis Origin of ZCL-540 unit. (ZCL-540 User's Manual section 4-3) Setting the Z-Origin at center of rotation will center the Z-Axis to the center of the rotary axis unit.



Disclaimer: All of the information contained in this document is based on the information available at the time of its creation. In no event will Roland ASD be liable to you for any damages, including damages for loss of business profits, business interruption, loss of business information and the like arising out of the use of or inability to use these materials.