Revision Record Firmware

Roland DG Corporation / Service Dept.

MODEL: MDX-650 FIRMWARE DISK RFW-023	Current >> New
	A3.7 A3.8

Contents

[bug fix] (Following problems have been fixed.)

1. When milling 2 surfaces or more using ZAT-650 and ZCL-650 by NC-CODE mode, it has a risk of crashing the tool to the workpiece because the Y axis does not escape from the milling position when the workpiece rotates.

   Related Command: G28

Serial Number

MDX-650A: None from the factory

Rev.	Date	Record	Approval	Issued by
0	2007.4.25	First Edition	Kato	Saori
1				
2				
3				

▢Roland

Revision Record **Firmware**

Roland DG Corporation / Service Dept.

MODEL: MDX-650 FIRMWARE DISK RFW-023	Current >> New A3.6 A3.7

Contents

[bug fix] (Following problems have been fixed.)

1. When it fails to measure the tool length, the machine thinks it is not holding any tool and continues to move for catching another tool even though it is actually holding a tool.

Serial Number

MDX-650A: None from the factory

Rev.	Date	Record	Approval	Issued by
0	2007.4.26	First Edition	Kato	Saori
1				
2				
3				