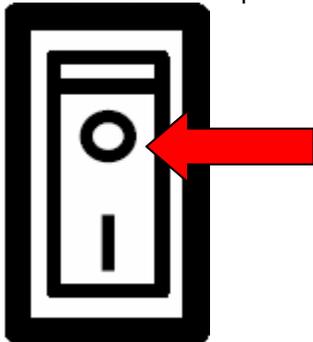


Support Bulletin: RASD-SB00001
Model: Roland MDX-40/JWX-10
Subject: Lubricating Guide Rails
Date: 10/12/2007
Author: PG

The following document covers lubricating the XYZ guide rails of the MDX-40 & JWX-10. Lubrication is recommended every 500 – 1,000 hours.

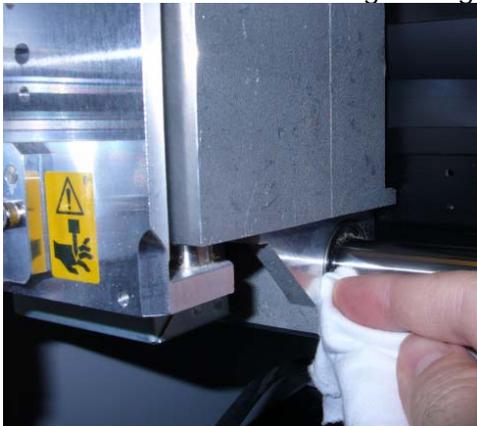
1. Turn off main power to the machine.



2. Clean guide rails using a clean lint free rag.



3. Clean outside of bushings using clean lint free rag.

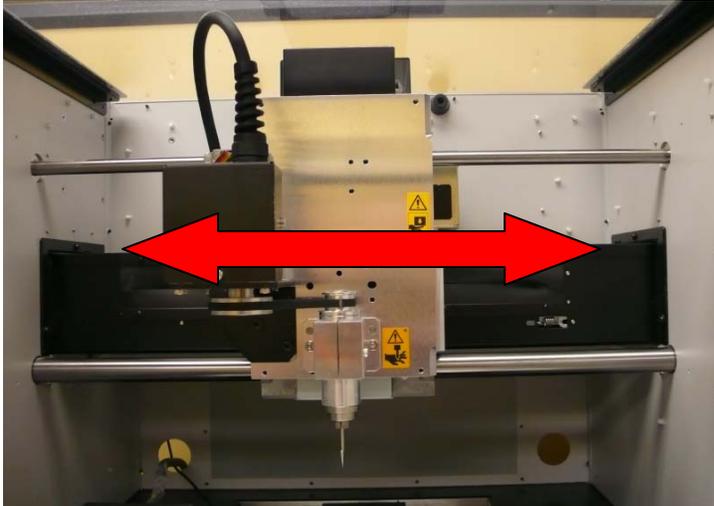


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4. Place small amount of grease (Part # 21675102) on finger and spread a **light** coating on the guide rails.



5. Move carriage back and forth across the guide rails a few times.



6. Clean guide rails and remove excess grease using lint free rag.



7. Reapply a small amount of grease on finger and spread a **light** coating on the guide rails.
8. Repeat for other Axis.

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