

MDX-40 Demo 1

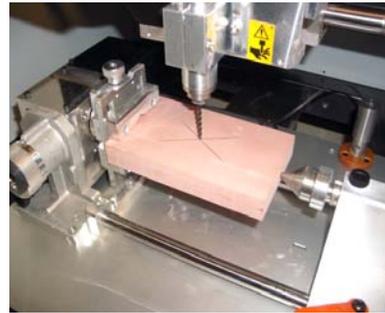
Demo Items Required:

Items Required	Quantity	Part Number
○ PDA_FrontShell_MDX-40.mpj	○ (1)	-
○ 0.125" Flat End Mill	○ (1)	○ (EMF-125-3F-125)
○ 1/8" Collet	○ (1)	○ (ZC-23-3175)
○ Tooling Board*	○ (1)	○ (US-TLBD46M)

*Cut to approximately 5.25" x 3.00" x .75"

Install collet and tool.

Install material as shown and place tool approximately in the center of material.



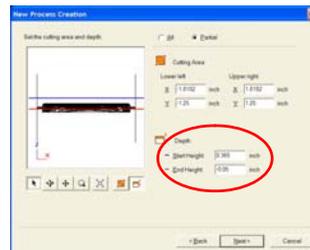
Tool Centered Over Stock

Set X-Origin here using Virtual Control Panel



Virtual Control Panel

Under "Roughing" Processes, under the "Partial" tab, check the "Start Height" is (material thickness)/(2).



Modify "Start Height"

Send to machine



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