

## 1. Question

I do not use my Solidscape machine to build models every night.  
Should I do anything different to the printer during the periods of non use?

## 2. Corrective Actions

- If the machine will be used every day or every other day, no special actions need to be taken.
- If the machine will be idle for 2 to 6 days, it is recommended that you lower the temperatures to preserve the materials.
  - Open the **Maintenance** tab and then the **Temperatures** sub tab to adjust these values. Use the **Modify** button for each item to reduce the temperature settings.
  - Reduce all Support temperatures to 40 °C.
  - Reduce all Build temperatures to 90 °C
  - When ready to resume operation navigate back to the **Temperatures** tab and click/touch the **Reset** button for each item. This will reset them to their default settings.
- If the machine will be idle for a week or more, simply turn off the machine.
- Allow sufficient warm up time (at least 4 hours) for the materials to properly liquefy before using the machine again.
- Following an extended powered down period and after sufficient warm up time, perform a hot purge on the jets to ensure they are operating correctly (see [How Do I Perform a Hot Purge](#)).